## **CLAIMS**

- 1 1. A magnetic memory cell comprising:
- 2 a first magnetic layer;
- a second magnetic layer; and
- a nonmagnetic spacer layer disposed between the first and second layers for
- 5 coupling the first and second layers to be parallel in zero field.
- 1 2. The magnetic memory cell of claim 1 wherein the first layer is thicker than the
- 2 second layer.
- 1 3. The cell of claim 1 wherein the first and second layers have substantially equal
- 2 thicknesses.
- 1 4. The cell of claim 2 wherein the first layer is thicker than the second layer by a
- 2 factor of two or more.
- 1 5. The cell of claim 4 wherein the first layer is thicker than the second layer by a
- 2 factor of two or more and no greater than six.
- 1 6. The cell of claim 1 wherein the coupling is strong enough to couple the layers
- 2 in parallel when they point in easy direction and weak enough so that the layers are
- 3 coupled non-parallel when the layers point in the hard axis direction.

- 1 7. The cell of claim 1 wherein the nonmagnetic spacer layer comprises one of an
- 2 element or alloy that provides an amount of exchange coupling that results in
- antiparallel switching of logic state.
- 1 8. The cell of claim 7 wherein the element or alloy comprises one of the group
- 2 consisting of Ru, Os, Re, Rh, Mo, Ir, Cr, Cu, and V.
- 1 9. The cell of claim 1 wherein the nonmagnetic spacer layer comprises a spacer
- 2 material for providing a very large parallel coupling and a dusting layer for
- 3 reducing the coupling.
- 1 10. The cell of claim 9 wherein the spacer material comprises a Ru layer.
- 1 11. The cell of claim 10 wherein at least one of the surfaces of the Ru layer is
- dusted with another material for reducing the coupling between the first and
- 3 second magnetic layers.
- 1 12. The cell of claim 1 wherein the two magnetic layers separated only by a thin
- 2 layer of a nonmagnetic material comprising pinholes.
- 3 13. The cell of claim 6 wherein the coupling is weak enough to couple the layers
- 4 anti-parallel when the layers point in the hard axis direction.

- 1 14. A cell for coupling a first magnetic layer to a second magnetic layer 2 comprising:
- 3 introducing a nonmagnetic layer disposed between the first and second
- 4 magnetic layers for coupling the first and second layers to be parallel in zero field.

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- 6 15. The method of claim 14 further comprising providing first and second layers
- 7 having substantially equal thicknesses.
- 1 16. The method of claim 14 further comprising providing first and second layers
- 2 wherein the first layer is thicker than the second layer by a factor of two or more.
- 1 17. The method of claim 14 further comprising providing a first layer that is
- 2 thicker than the second layer by a factor of two or more and no greater than six.
- 1 18. The method of claim 14 further comprising providing a coupling that is strong
- 2 enough to couple the layers in parallel when they point in easy direction and weak
- 3 enough so that the layers are coupled anti-parallel when they point in the hard axis
- 4 direction.
- 1 19. The method of claim 14 further comprising providing a nonmagnetic spacer
- 2 layer that comprises one of an element or alloy that provides an amount of exchange
- 3 coupling that results in antiparallel switching of logic state.

- 1 20. The method of claim 14 further comprising providing a nonmagnetic spacer
- 2 layer that comprises a spacer material which gives very large parallel coupling and a
- 3 dusting layer for reducing the coupling.
- 1 21. The method of claim 14 further comprising providing a Ru layer dusted with a
- 2 few Angstroms of another material that produces a much smaller coupling for
- 3 reducing the coupling between the first and second magnetic layers.